

# POWDER METERING SYSTEM

# **FLEX**



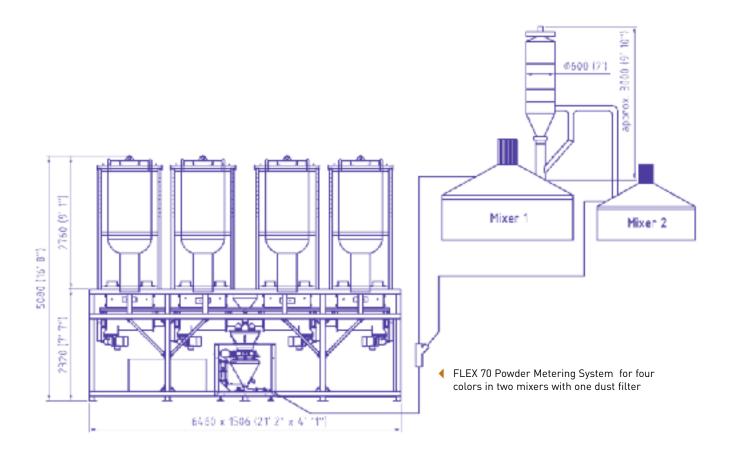






### **FLEX** Powder Metering System

Pneumatic dustfree metering of dry pigment for coloring of all kinds of concrete products. Flexible use of inexpensive powder pigment, compact pigment or granules.



#### **Advantages**

- Dustfree connection of Big-Bags
- Pneumatic discharge cylinder for Big-Bags
- System is suitable for powder pigments of all well-known suppliers
- Accurate and fast metering with special screw conveyors
- Coarse and fine metering of pigment
- Dust free delivery into the mixer with dust filter or filter cyclone
- Dust filter and filter cyclone with reverse air shock for filter elements
- For Big-Bags or paper bags (25 kg)
- Unlimited number of color shades possible
- Extra position for special colors
- Flexible positioning of the system at ground level
- Completely preinstalled system with electric and pneumatic wiring



### Powder Metering System **FLEX**



#### **FLEX 70**

- Low profile frame design for easy loading
- Completely preinstalled system

- Common weigh and pressure vessel for quick and dust free cycles
- Distribution in 2 mixers with diverter valve





#### **FLEX 70-3**

- This unique system can supply three concrete mixers with its three independent pressure vessels.
- With the FLEX 70-3 it is also possible to hold three preweighed pigment batches for optimal supply of "colormix" production.
- With an optional second weigh hopper the system can work even faster.



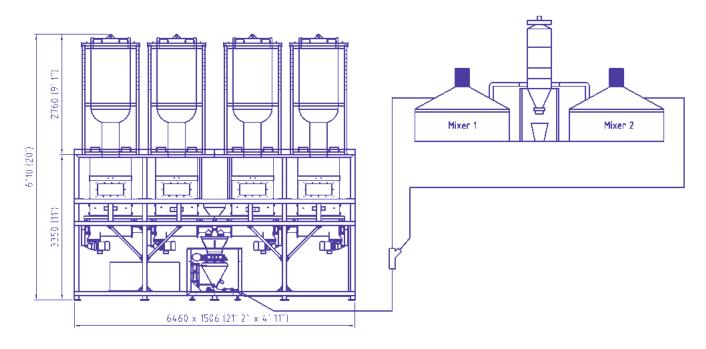




### **FLEX** Powder Metering System

The Powder Metering System FLEX 70 can be equipped with many different accessories. Especially interesting is the hopper extension with discharge aids to hold one complete Big-Bag.

At the same time the second Big-Bag of the same color can be placed on top, so double the quantity is available.





Hopper extension with additional Big-Bag







▲ Storage hopper for special colors



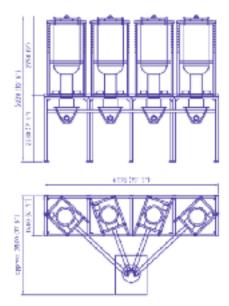
### Powder Metering System $\mbox{\bf FLEX}$



▲ FLEX 70 Powder Metering System for four colors with hopper extension to hold one complete Big-Bag

#### FLEX 70 Core components

The customer can weld the steel frame himself and reduce the cost considerably. This setup with the FLEX 70 beside the frame allows for a more basic framework and easy assembly on site.









# **FLEX** Powder Metering System FLEX 70-3

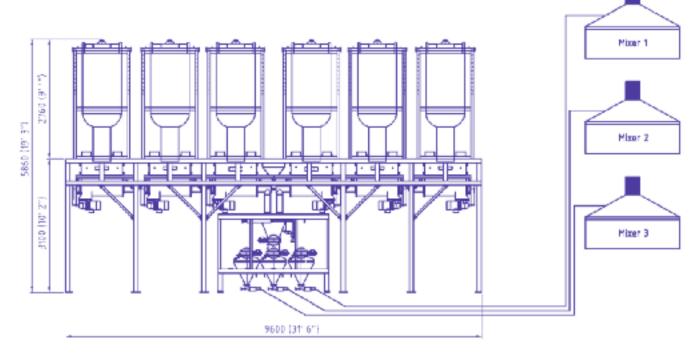
#### **FLEX 70-3**

This unique system meters into a special weigh hopper, which discharges the color batches residue-free into three independent pressure vessels. These three vessels can supply three or more concrete mixers independently. With the FLEX 70-3 it is also possible to hold three preweighed pigment batches for optimal and fast supply of "colormix" production.

With an optional second weigh hopper the system can work even faster.



FLEX 70-3 for 4 colors with dust free Big-Bag connection and pneumatic discharge cylinder





### Powder Metering System **FLEX**



#### Control

- PC Control with process visualisation, statistics, password levels, remote access with reporting
- Touchpanel Control with storage of recipes, visualisation and remote maintenance
- Simple PLC Control for basic versions
- Control can be integrated into the batching plant control. In this case we will provide control information.

#### Accessories

- Dust-free connection of Big-Bags
- Pneumatic discharge cylinder for Big-Bags
- Dust filter with motor and reverse air shock for cleaning of filter elements
- Filter cyclone with reverse air shock for cleaning of filter elements
- Pneumatic diverter valve



Pneumatic discharge cylinder for Big-Bags



▲ Dust-free connection of Big-Bags



▲ Dust filter with reverse air shock filter cleaning



▲ Filter cyclone with reverse air shock filter cleaning



# **FLEX** Powder Metering System

### Versatile, proven Powder Systems with custom made versions





 FLEX 70 with one weighing/pressure vessel for low profile design and diverter valve in 2 mixers

◆ FLEX 70-2 with 2 pressure vessels for 5 colors in 2 mixers



▲ FLEX 70 for 5 colors with 4 Big-Bags and one paper-bag position



▲ FLEX 70 with one pressure vessel for 3 colors with one empty position

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